

**London South Bank University**  
**Faculty of Engineering, Science and The Built Environment**  
**Explosion and Fire Research Group**

**With Sellafield Ltd**

**Reference: SL2**

**PhD industrial CASE studentship in engineering** – Maintaining the resilience of hydrogen safety systems under extreme events.

**London South Bank University**

London South Bank is a dynamic, inner-city university with a diverse multi-cultural population of some 17,000 students and around 1700 staff. For over 100 years the university has provided top quality teaching and learning, underpinned by relevant research and delivered in an environment that is focussed on the needs of its students and the great capital city of London. Our students and staff come from every part of the community and from all over the world, making our campus truly multicultural.

The courses offered here are flexible and closely linked to the needs of industry and the professions, with particular specialities in health (nursing and allied health professions); computing, internet and multimedia, engineering, applied science and sports science; architecture, construction and estate management; business studies, management, tourism, hospitality and law; social sciences, arts, media studies, digital media and video production; English and a new exciting programme of Combined Honours degrees

London South Bank University is at the heart of London, only minutes away from the professional, social and cultural facilities of the capital.

**Explosion and Fire Research Group**

The Explosions & Fire Research Group at LSBU has been researching industrial and domestic fires and explosions since 1978. The group is part of the Department of Applied Science which undertakes teaching and research in a range of disciplines including chemical and petroleum engineering, environmental engineering, food and bioscience, forensic science, human and exercise science. In that time the group has conducted a large number of research programs in the areas of Hydrogen Hazards, Runaway Chemical Reactions, Fire Safety and Investigation, Liquefied Petroleum Gas (LPG) , Active Fire Protection Systems and Materials Compatibility with Oxygen. These have been funded by a range of companies and institutions and findings from a number of studies have made significant lasting contributions to the safety community in the form of national guides and standards.

Today hydrogen hazards management is a key part of the groups activities. Activity in the area has been closely tied to working with Sellafield Ltd. The group has conducted a number of studies to assist with specific hydrogen issues and address gaps in existing knowledge. In particular the group has conducted research into the ignition of hydrogen in air by a range of mechanical stimuli, suppression of hydrogen in air explosions using fine water mists and chemical additives and characterising hydrogen release and dispersion behavior. The group has recently joined with Sellafield Ltd in a long-term partnership agreement to provide the scientific advice to their Centre of Expertise on Flammable Gases.

**Sellafield Ltd**

Sellafield Ltd is the company responsible for safely delivering decommissioning of the UK's nuclear legacy as well as fuel recycling and the management of low, high and intermediate level

nuclear waste activities on behalf of the Nuclear Decommissioning Authority. The Company has its main operational site at Sellafield in West Cumbria and engineering, design and functional support capabilities at the Risley office, near Warrington.

The Sellafield site has been operational since the 1940s, when it was used as a Royal Ordnance Factory. In September 1947, the site was announced as the new atomic energy site and work began on the construction of the Windscale Piles with its two air cooled reactors. By March 1952 the Windscale reactors were in operation producing plutonium and in the same year the first active operation of a plant to separate uranium and plutonium from the used fuel from the reactors became operational.

In 1952 the decision was made to build a commercial sized nuclear power station and construction of the power station commenced in 1953 and only four years later on 17 October 1956, Her Majesty the Queen opened Reactor 1 at Calder Hall. Three more reactors followed and they successfully operated until 2003, after nearly 46 years of electricity generation.

In the mid 1950's the commercial opportunities were recognised for the sale of nuclear reactors, fuel enrichment, fuel manufacture and irradiated fuel re-processing. These became the mainstay of activities within the Company over the coming decades

From the 1990s onwards Sellafield began constructing a comprehensive suite of waste management facilities to treat and dispose of the waste arising from the commercial and decommissioning operations of reprocessing. The Magnox Encapsulation Plant (MEP) became operational and still deals with the encapsulation of Intermediate Level Waste today, along with the Waste Encapsulation Plant (WEP). More recently the new High Level Waste Vitrification plant started operations to convert high-level waste into an immobile solid form suitable for permanent long term storage.

In 2011/12 the Windscale Advanced Gas-cooled Reactor became the first nuclear powered reactor to be decommissioned in the UK and nuclear fuel was retrieved from a legacy storage pond for the first time in over sixty years. Additionally a plan was published detailing work to be undertaken at Sellafield up until 2025/26.

## **The Project**

A PhD industrial CASE research opportunity exists to investigate ways to maintain the resilience of hydrogen safety systems under extreme events.

Hydrogen gas is released under normal operational conditions at sites across the Nuclear Decommissioning Agency estate. In relation to Sellafield hydrogen is intrinsic to many processes and storage facilities handling nuclear material. There are two main sources of hydrogen a) the radiolysis of water or organic materials and b) corrosion of metals particularly Magnesium (Magnox reactor fuel rod cladding). Without suitable preventative measures, there is a possibility that flammable hydrogen/air mixtures could be formed and in consequence a risk of an explosion threatening plant integrity, operator safety and incurring delay/cost.

Hydrogen can also be produced during loss of cooling accidents in nuclear power plants. During the recent highly publicised events at Fukushima in Japan, hydrogen produced by the reaction of steam with zirconium fuel cladding resulted in several large hydrogen explosions. The event was initiated by Japans worst ever recorded earthquake, which in turn produced a massive tsunami. The result of the two events was a complete loss of off-site power and failure of the on-site backup generators. Consequently reactor cooling was lost and the reactors overheated with devastating consequences.

The events at Fukushima have caused operators/regulators of nuclear re-processing facilities and plant/power operators worldwide to review and/or 'stress test' their facilities ability to cope with extreme events resulting in e.g. power failures/loss of cooling (irrespective of how likely that loss of power is thought to be).

The ability to control possible hydrogen explosion hazards under such circumstances is an area of concern. The project will examine ways of improving the resilience to failure, under extreme

events, of hydrogen management and removal systems. It will explore how civil structures (overbuildings, silos, etc) found on NDA sites can be designed, modified or otherwise configured so that, if an extreme event should occur, the hydrogen management systems (e.g. active and passive venting systems, air movers, etc.) are robust to failure and remain capable of safely removing hydrogen and preventing the build-up of a dangerous flammable atmosphere and consequent potential for an explosion

The project will (working with Sellafield engineers) critically review the output from the post Fukushima investigations at NDA sites, regarding the possible failure of hydrogen safety measures/systems during extreme events. This will enable potential candidate safety systems with improved resilience to be identified. The performance of the systems identified will then be evaluated through experiment and/or modelling as appropriate.

This industrial CASE studentship also offers the successful candidate the opportunity for developing a range of valuable skills and significantly enhancing their future employability by spending some of their time working in an industrial setting with Sellafield Ltd.

The successful candidate will join an active research team, under the supervision of Professor Phil Nolan, Dr Paul Holborn, Dr James Ingram and Dr Anthony Averill within the Explosion and Fire Research Group and Dr Martin Fairclough from Sellafield Ltd.

### **The Candidate**

The studentship is for UK and EU nationals. You should have a first or upper second class honours degree in an appropriate area such as engineering, science or mathematics and environmental technology.

### **The Award Detail**

The 3.5 year industrial CASE studentship provides a tax-free maintenance allowance of up to £15,726 per annum in the first instance plus tuition fees. Informal enquiries can be made to Dr James Ingram 0207 815 7980, email [ingramja@lsbu.ac.uk](mailto:ingramja@lsbu.ac.uk). Interested parties should send their CV by 5 January 2014.

### **Qualifications**

Applicants must normally have a first or upper second class honours degree in an appropriate area such as engineering, science or mathematics. Experience and evidence of interest in safety case preparation, risk assessment and fluid mechanics/CFD would be an advantage.

### **Location**

The post will be primarily based at LSBU, however, the candidate will also be required to spend a minimum of 3 months placement per year working at Sellafield Ltd. (the company pay travel and subsistence costs to facilitate this).

### **KEY SKILLS AND SELECTION CRITERIA**

- A. Good relevant first or upper second class honours degree in engineering, science or mathematics.
- B. Ability to investigate subjects using libraries and internet
- C. Aptitude and ability to analyse critically technical reports/studies to identify problems and propose solutions
- D. Ability to communicate in writing and verbally, the outcomes of the work to commercial industrial and scientific audiences.
- E. Ability to work within a team of both industrial and academic supervisors, to communicate flexibly to scheme players and leaders, at all stages within a structured timetabled project.
- F. Good practical skills – experimental methods, test rig construction and instrumentation

G. Able to demonstrate an understanding of equality and diversity and their practical applications.

**Application Procedure.**

Interested applicants should apply via email with a CV application and covering letter highlighting why they are suitable for the post and how they meet the selection criteria above by 1700 hours on 5 January 2014.

A short list of candidates will be invited to interview week and the successful candidate will be in selected for an award in accordance with the University's postgraduate admission requirements and meet the eligibility of Education (Fees and Awards) Regulations 1997.

**Faculty of Engineering, Science and the Built Environment  
Explosion and Fire Research Group**

**In conjunction with Sellafield Ltd**

Maintaining the resilience of hydrogen safety systems under extreme events.

London South Bank University is a dynamic institution at the heart of London, only minutes away from the professional, social and cultural facilities of the capital.

A new and exciting PhD research opportunity to improve the safety of NDA facilities through the development of hydrogen safety systems with improved resilience to failure during extreme events. The 3.5 year studentship is in conjunction with Sellafield Ltd (funded by an EPSRC CASE award) and should lead to the award of a PhD.

The successful candidate will be joining the Explosion and Fire Research Group within the Department of Applied Science. The team is an active team in this area and has worked with Sellafield Ltd. for over 10 years.

The post will be mainly based at LSBU, however, the candidate will be required to spend a minimum of 3 months placement per year at a Sellafield Ltd site.

The scholarship provides a tax-free maintenance allowance of £15,726 per annum plus tuition fees.

The studentship is for UK and EU candidates. Applicants must have a first or upper second class honours degree in an appropriate area such as engineering, science or mathematics.

Informal enquiries can be made to Dr Jim Ingram 0207 815 7980, email [ingramja@lsbu.ac.uk](mailto:ingramja@lsbu.ac.uk)

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